



The bridge to possible

# How Cisco addresses Reliability within Industrial Wireless Networks Thanks to the Cisco's IoT Wireless Products

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# Welcome to the BRKIOT-2774 Session

Asking questions is important!

Don't miss the Meet the Speaker Session

Today @ 3.40PM- 4.20PM



# Cisco Webex App

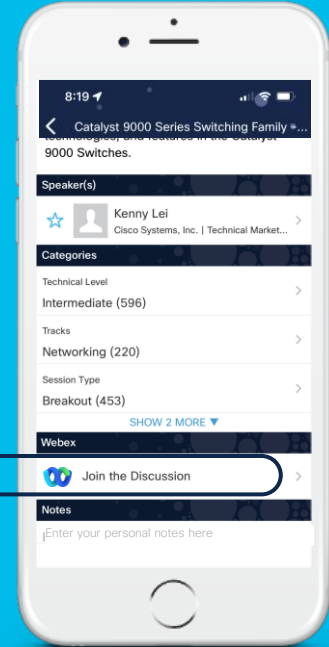
## Questions?

Use Cisco Webex App to chat with the speaker after the session

## How

- 1 Find this session in the Cisco Live Mobile App
- 2 Click “Join the Discussion”
- 3 Install the Webex App or go directly to the Webex space
- 4 Enter messages/questions in the Webex space

Webex spaces will be moderated until February 24, 2023.





“Reliability is the key for  
industrial wireless automation”



# Agenda

- Introduction
- WiFi6/6E Reliability focus
- Cisco URWB and Multipath Operation Protocol (MPO)
- MPO Results and Use Cases
- Products and Deliverables Timeline
- Wrap up and Call to Action

# Learning Objectives



At the end of this session, you should be able to:

- Understand basics of reliability in industrial wireless networks
- Get the improvements WiFi6/6E brings for reliability
- Understand principles of MPO technology, and how it applies to reliability
- Understand which Cisco products provide ultra-reliable wireless connectivity



Manufacturing



Warehouse



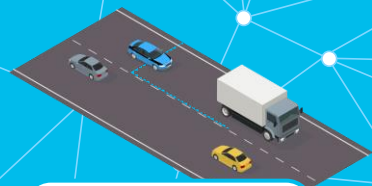
Gas Station / Kiosk



Oil and Gas



Utilities



Roadways



Parking Lot



Distribution Center



Fleet



Seaport



Airport

Industry 4.0 requires a future of better wireless connectivity

# Why a better wireless connectivity?



- The adoption of wireless connectivity quickly increasing in the Industry
- More demanding use cases for wireless
- More mission-critical applications to support, even simultaneously
- More competition for spectrum in deployments



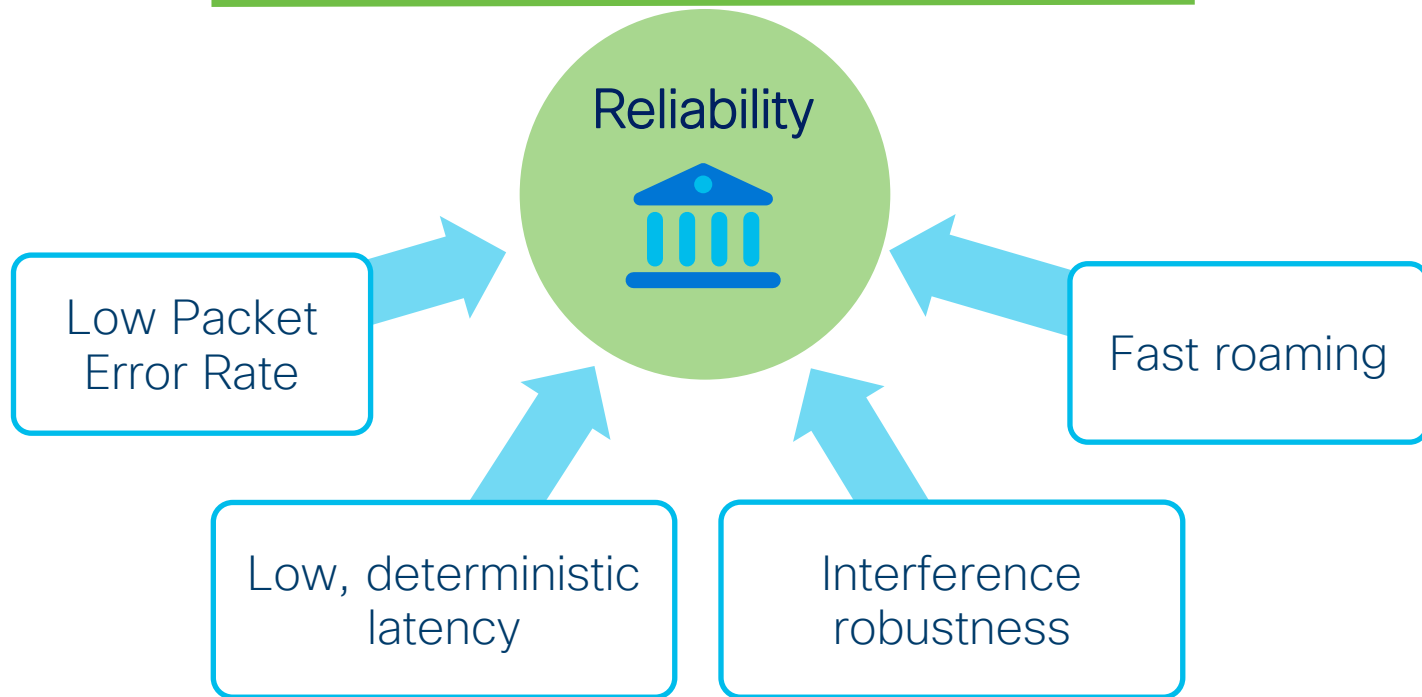
What really makes it better?



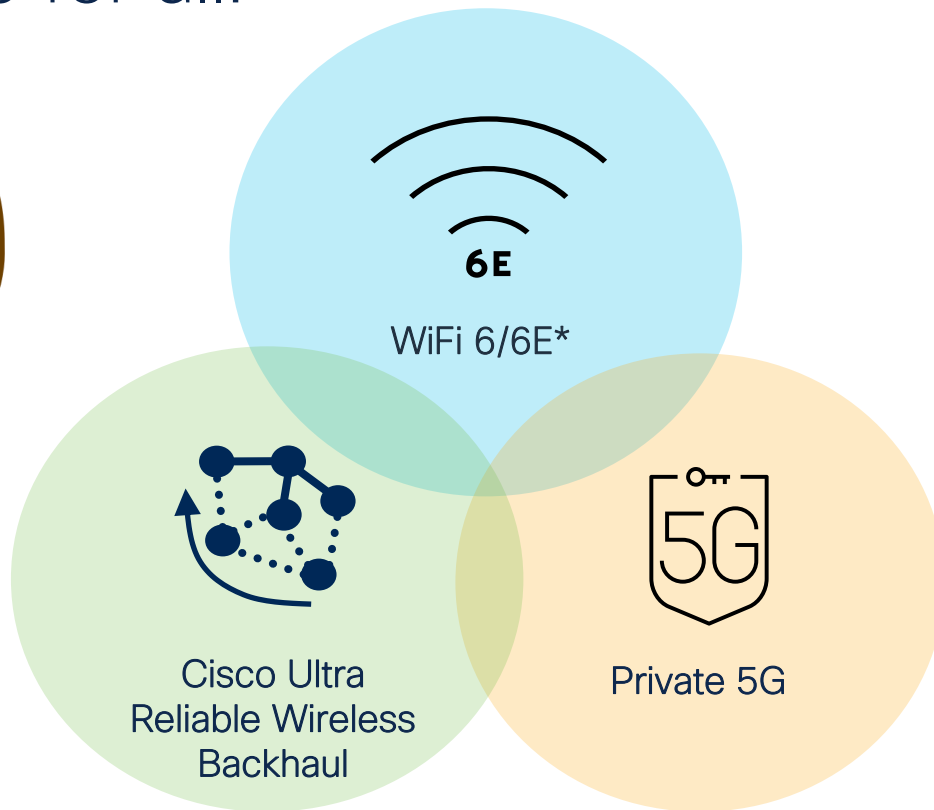
# 4 Pillars of Reliability



Industrial Protocols Support

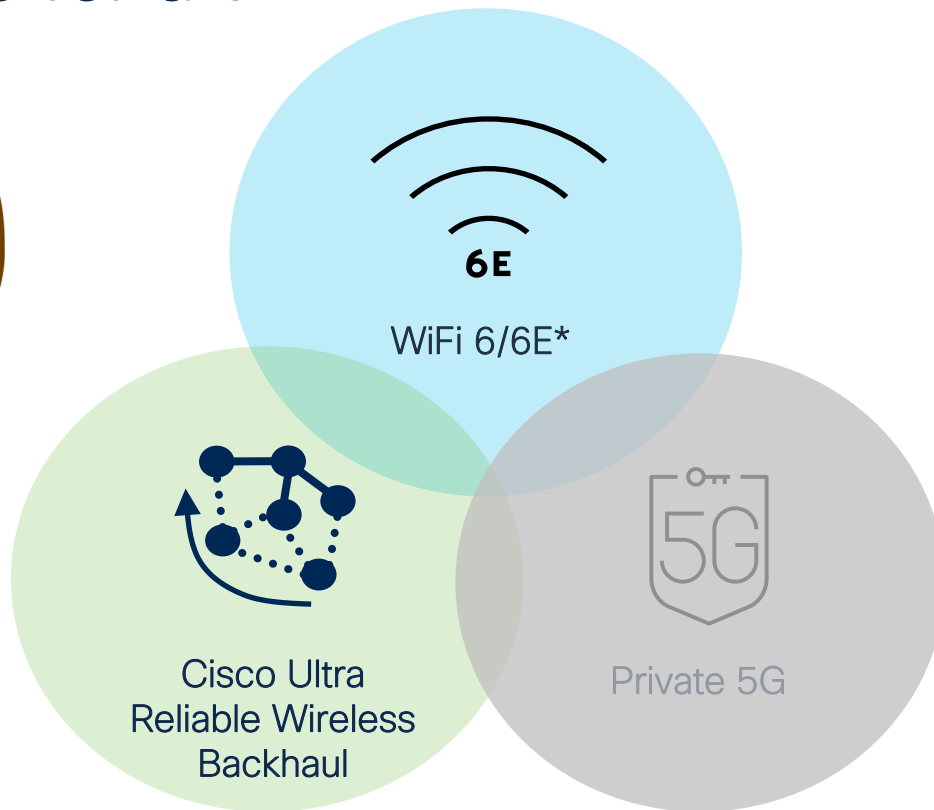


# All for one, one for all!



\*available depending on local regulation

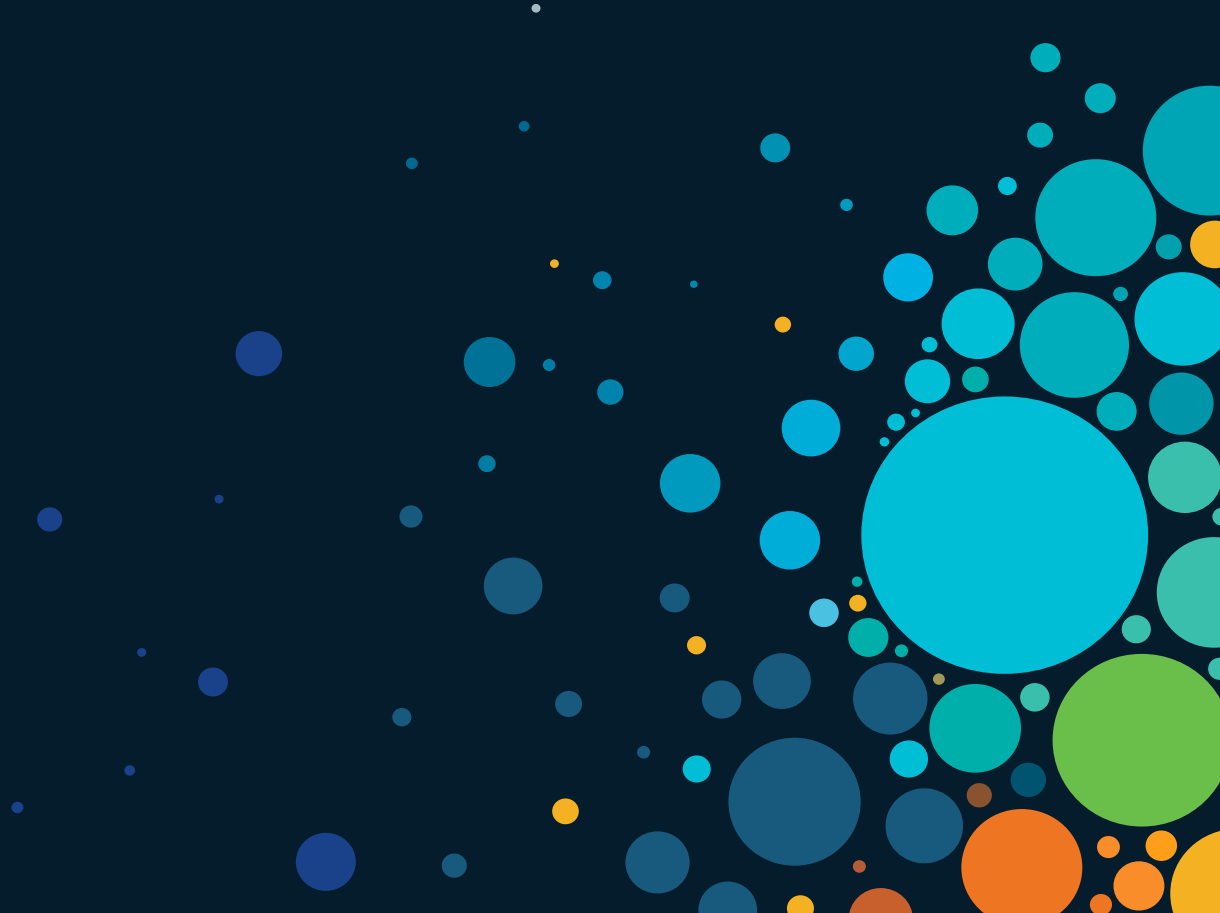
# All for one, one for all!



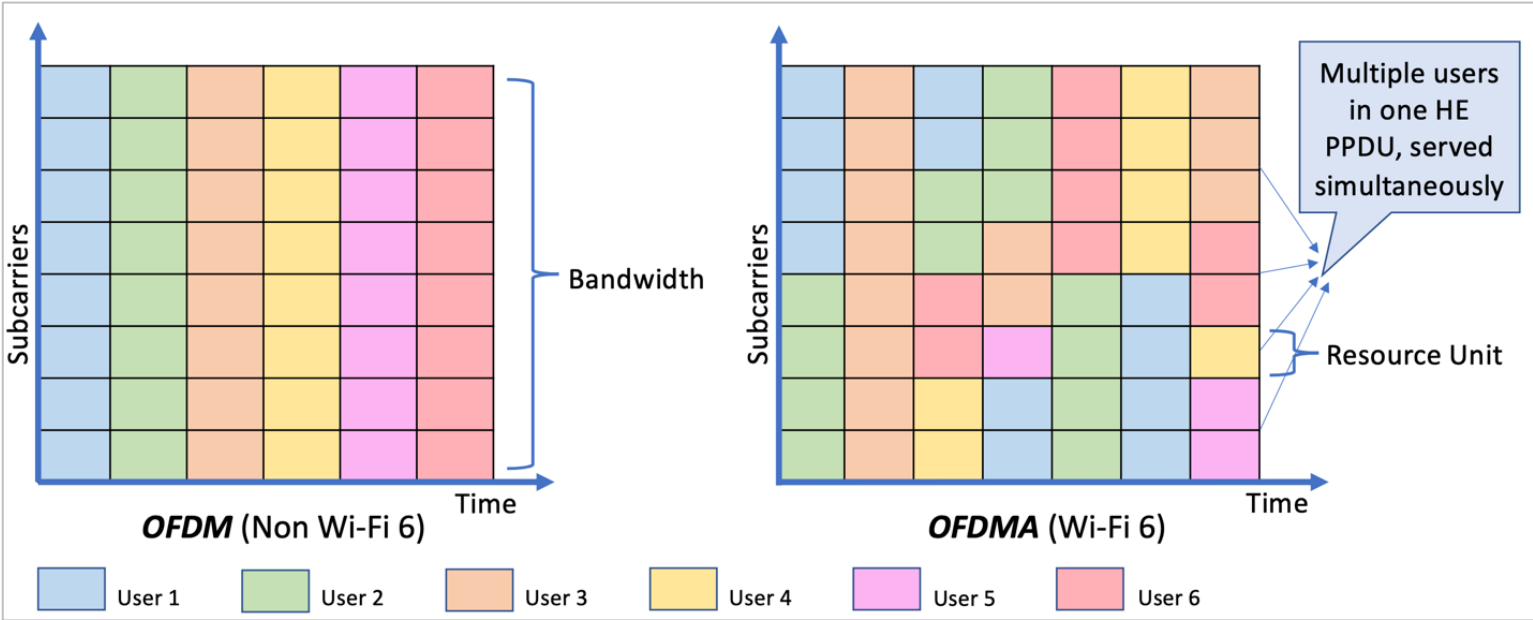
\*available depending on local regulation

# WiFi6/6E

## Reliability focus



# Orthogonal Frequency Division Multiple Access



Increase efficiency

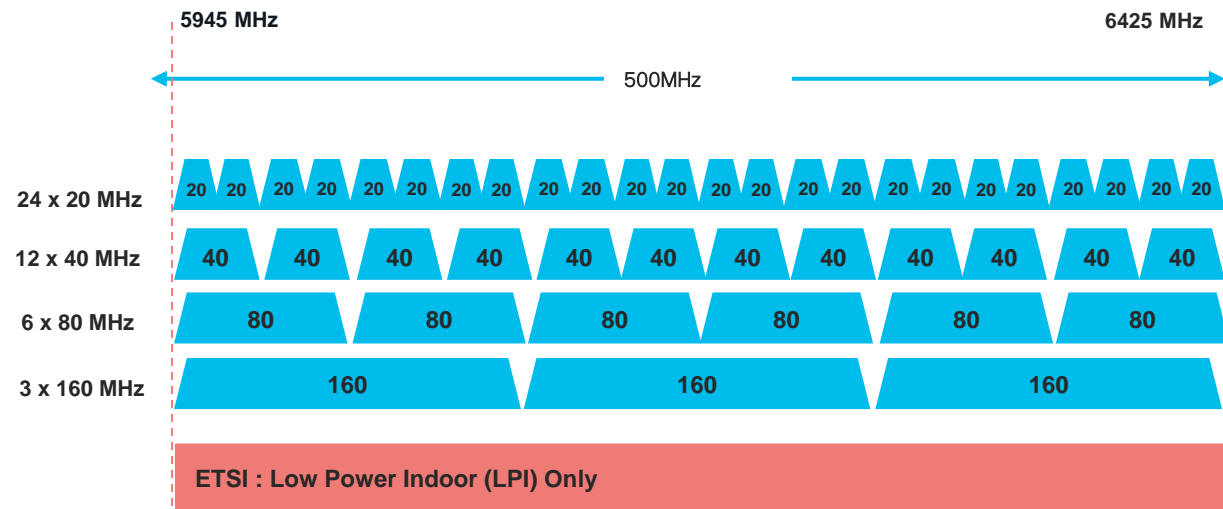
Reduce latency



# The game changer in the spectrum availability

## 6E Spectrum allocation - ETSI Regulation

### U-NII-5



Less interference



Higher density

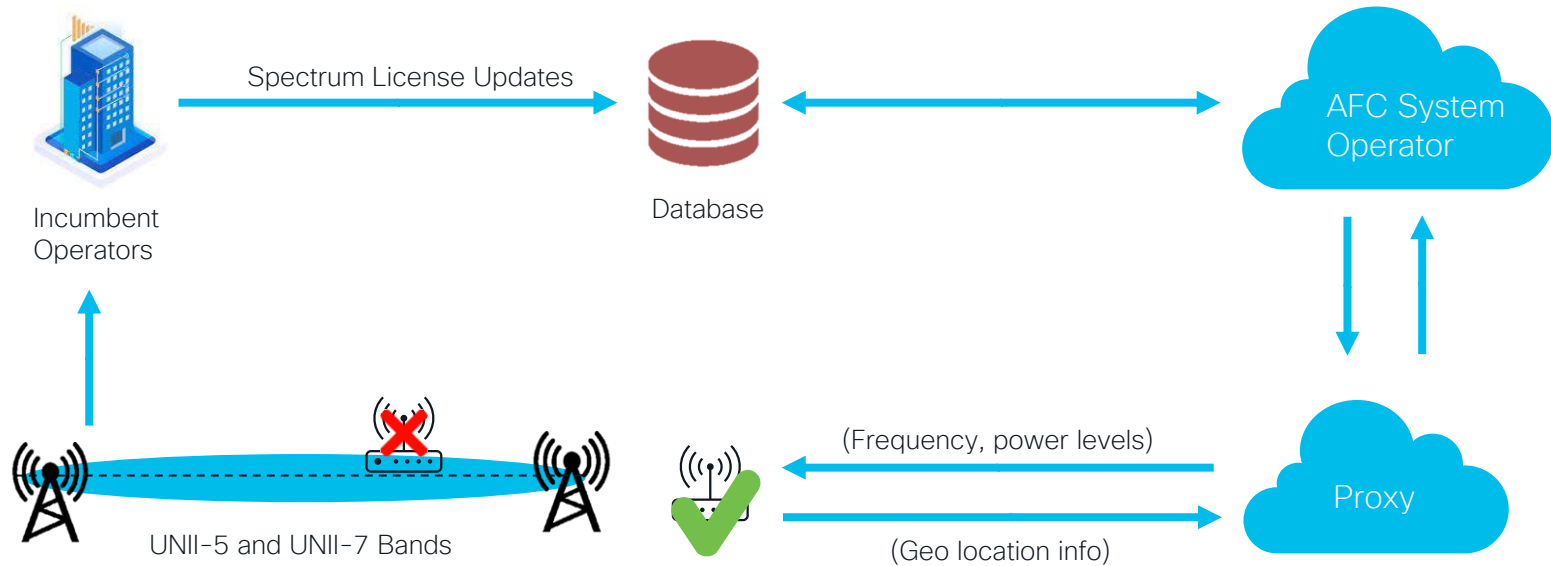


Higher throughput



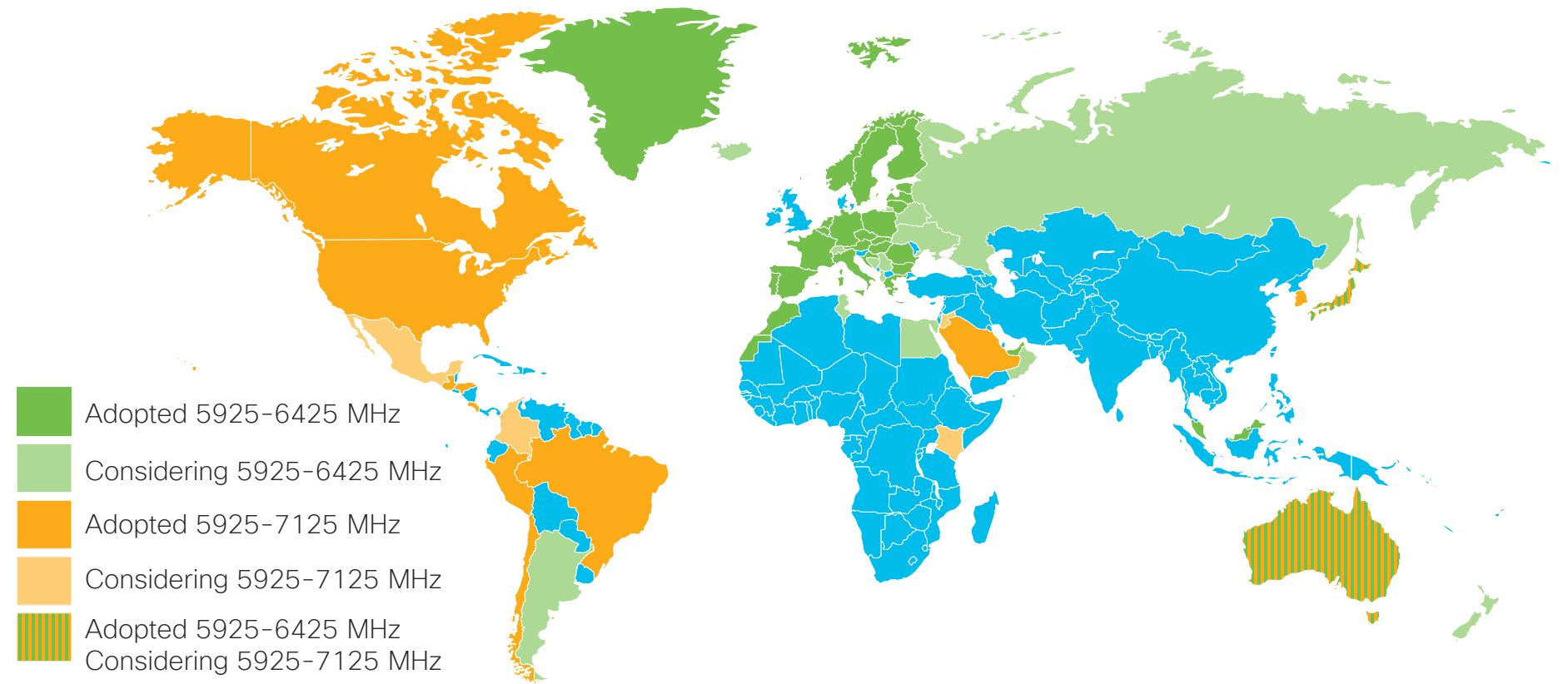
# Automated Frequency Coordination (AFC)

- Standard-power devices are required to check an automated frequency coordination (AFC) system prior to operating to avoid causing harmful interference to incumbent operations.





# Countries enabling Wi-Fi 6E



# What's new on Cisco Industrial WiFi6/6E products



## CleanAir Pro

- Extends benefit of CleanAir to 6GHz
- Multi-radio architecture
- Interference mitigation
- Improved frequency switch-off during DFS events



## Fast Roaming (802.11v)

- Support for mobility use cases

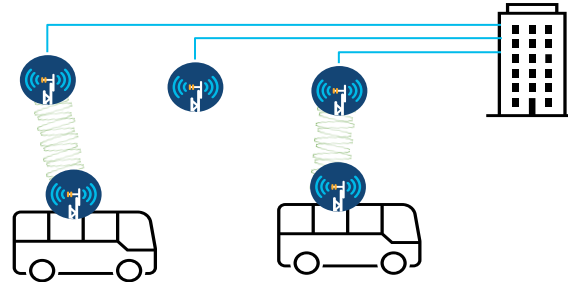
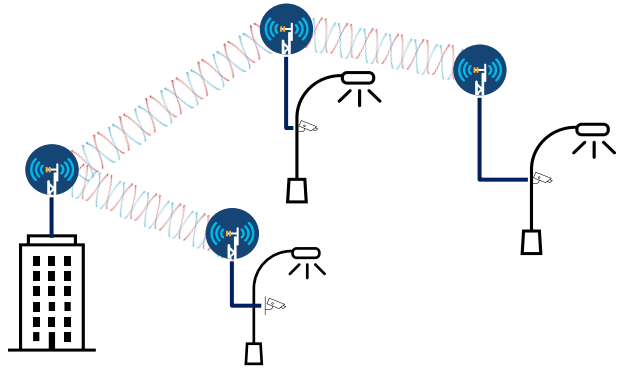
# Cisco Ultra-Reliable Wireless Backhaul

## Multipath Operation Protocol

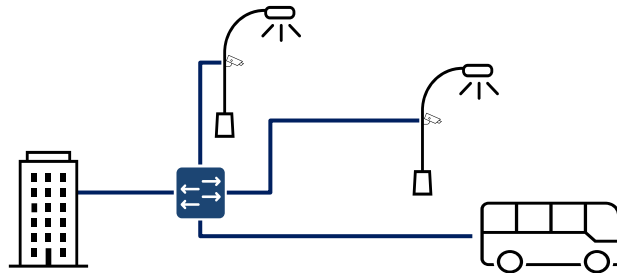


# What is Cisco URWB?

- It is an overlay technology that emulates a virtual switch over wireless links
- Relays on 802.11 chipset, so it aligns with the Wi-Fi evolution



Physical



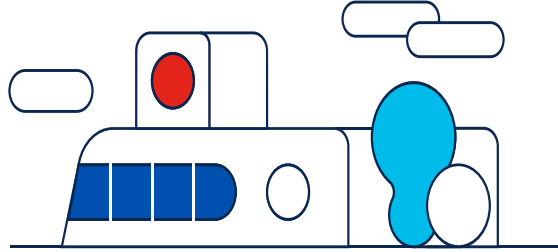
Overlay

# What makes Cisco URWB Reliable



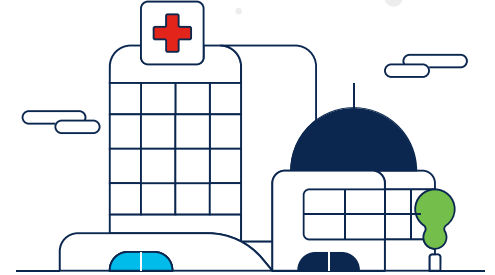
MPLS over the  
wireless

Low latency (<10ms)



High-speed mobility  
with 0ms hand-off

Seamless roaming



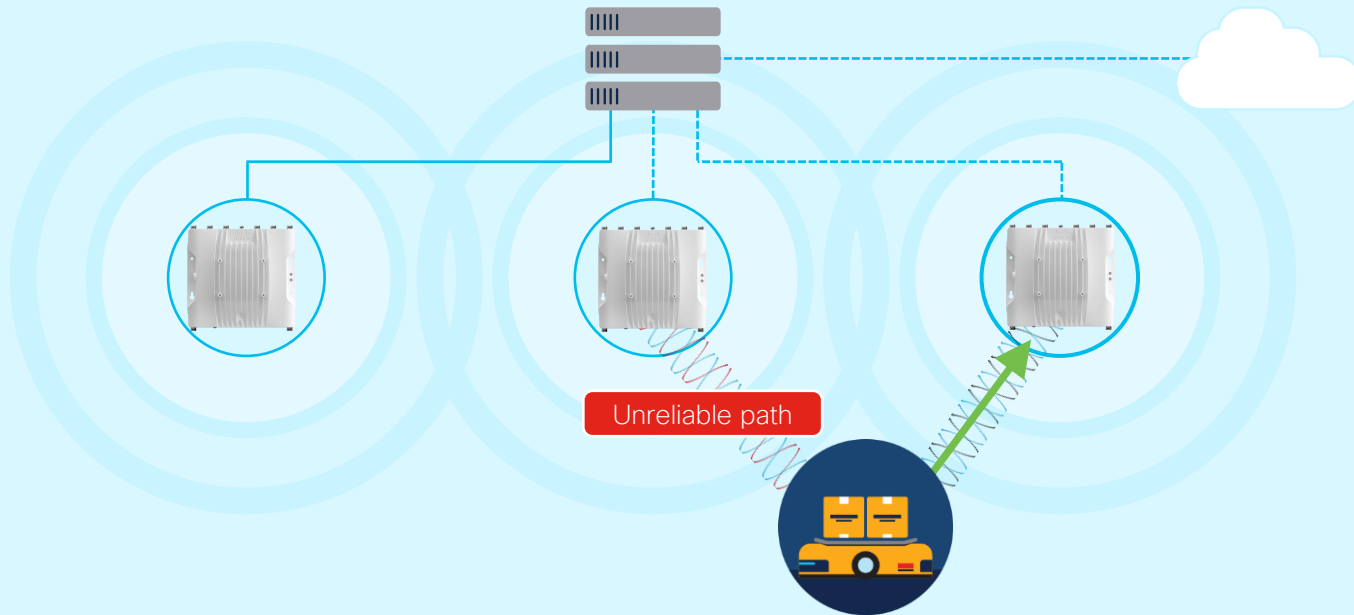
Ultra-Fast Failover

Carrier-grade availability

Reliability is the key for  
industrial wireless automation

# What makes Cisco URWB *Ultra*-Reliable

## Cisco URWB's new patented technology Multipath Operations



Duplicate high priority packets over up to 8 different paths

# Take Advantage of the Diversity



## Time Diversity

Mitigates Fading and Medium Contention



## Spatial Diversity

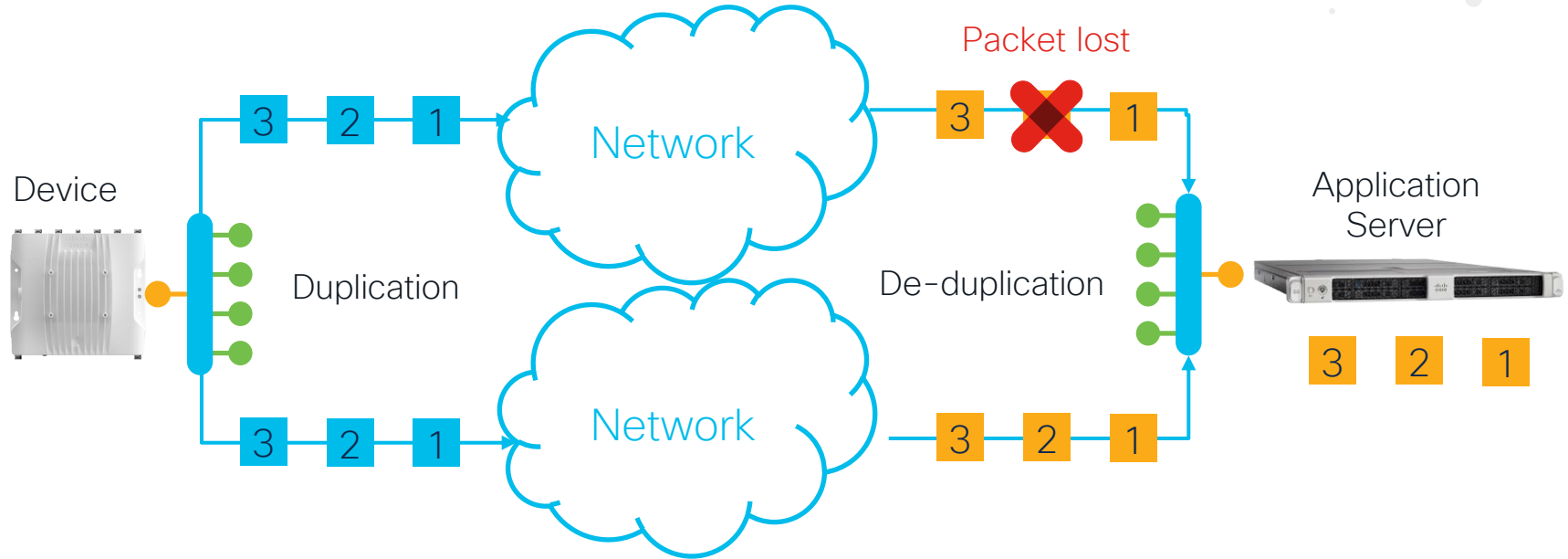
Mitigates blockages and obstacles



## Frequency Diversity

Mitigates Interference

# MPO Duplication and Deduplication





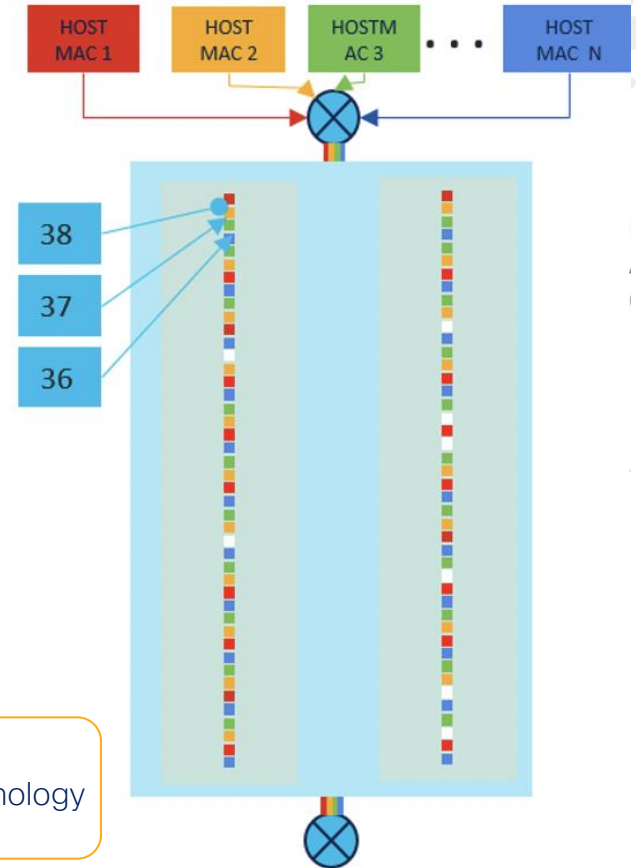
# MPO Dup/Deduplication Algorithm capabilities

- Avoid additional packet delay due to buffering
- Address packet loss and asymmetric high/variable delay paths
- Eliminate duplicates, out-of-sequence packets
- Be resource efficient

# MPO Dup/Deduplication Techniques

## No Flow differentiation

- Traffic is classified basing on class of service
- Packets are numbered sequentially
- Packets are sent over the paths without any flow differentiation

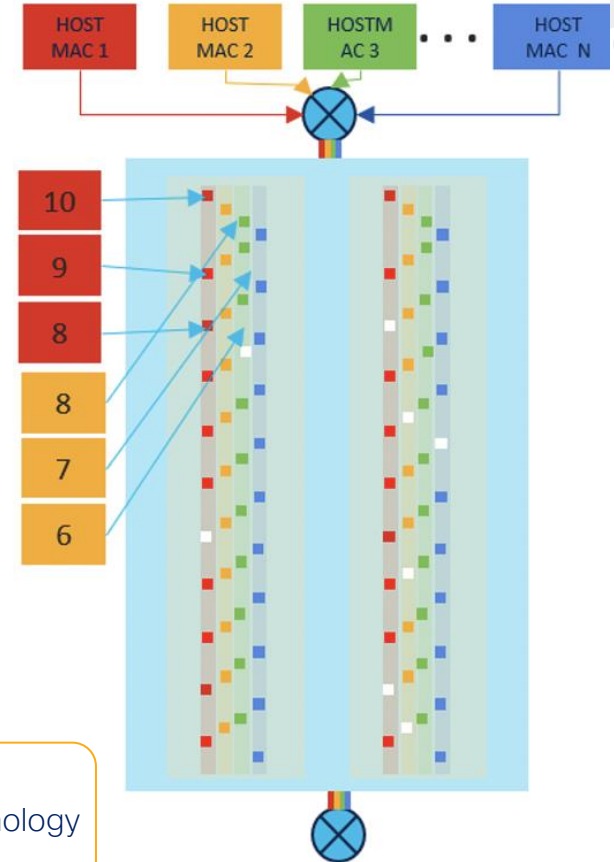


Cisco Patented technology

# MPO Dup/Deduplication Techniques

## Per Host technique

- Traffic is classified basing on class of service
- Packets are numbered sequentially
- Flow differentiation is based on the **source mac address**



Cisco Patented technology

# What's different from PRP?



No duplication of the infrastructure required



No specific requirements for switches/routers in the network



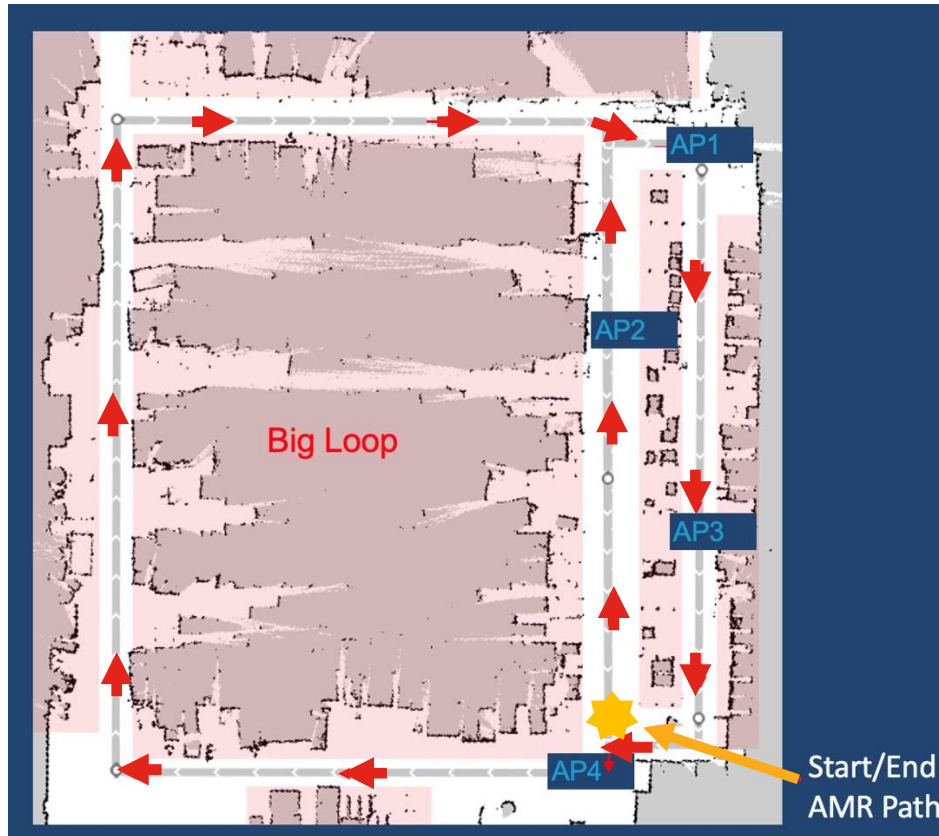
It only duplicates high-priority packets, reducing overall overhead



It only sends the duplicate packets over the wireless

# MPO results

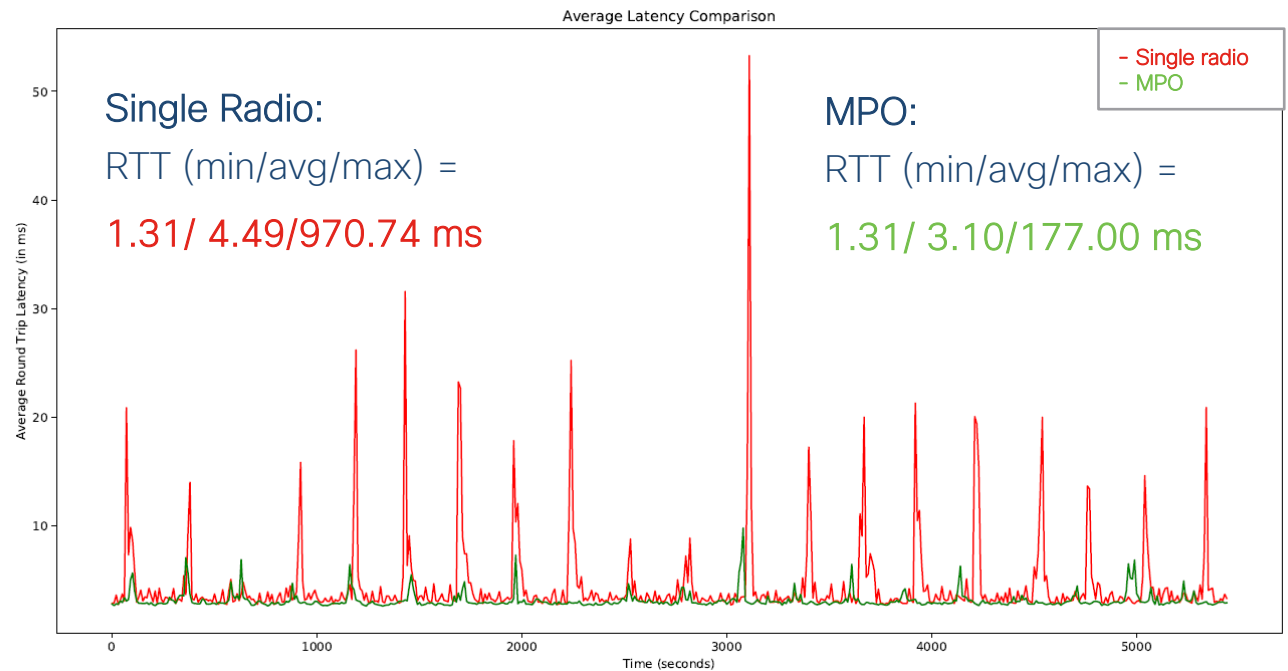
# Cisco Warehouse Floor Map



# MPO Cisco Warehouse testing results

Runs with Single Radio vs MPO.  
Each run was for 1.5 hours, 20 "big loops" each.

- ✓ Avg latency reduced
- ✓ Jitter reduced
- ✓ More predictable latency

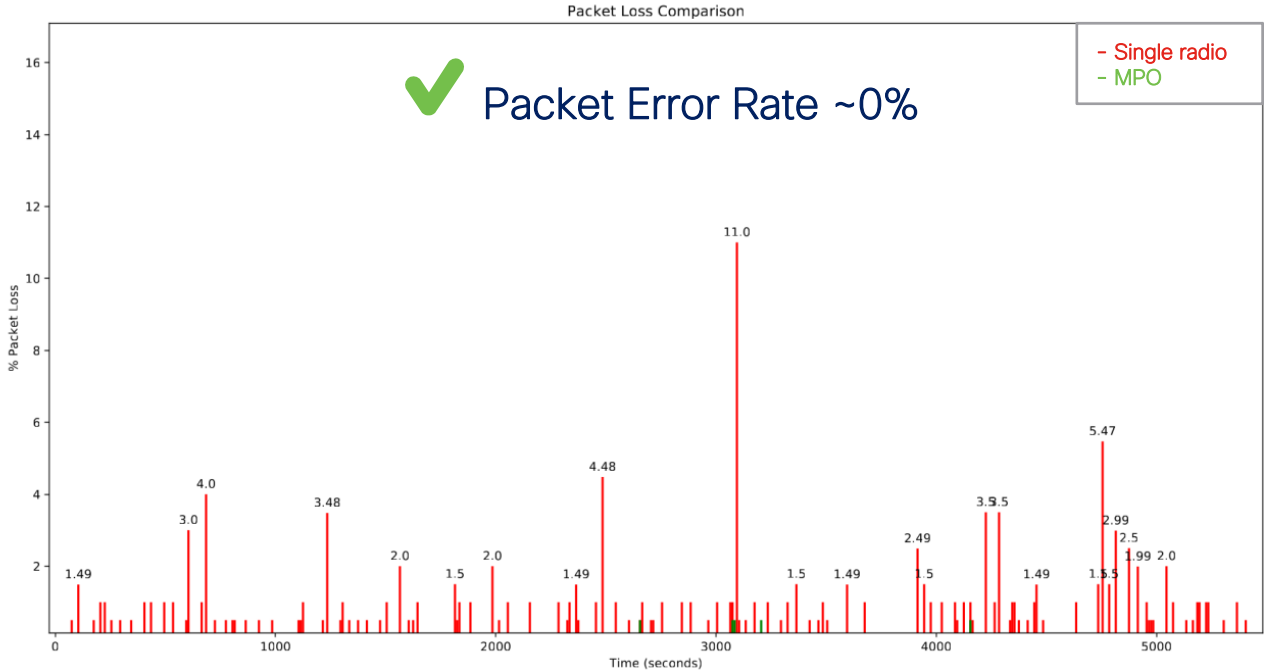


# MPO Cisco Warehouse testing results

Runs with Single Radio vs MPO.  
Each run was for 1.5 hours, 20 "big loops" each.

Single Radio:  
Total: sent=111248, recv=110961  
lost=287, %loss=0.26

MPO:  
Total:sent=109224,recv=109219  
lost=5, %loss=0.00

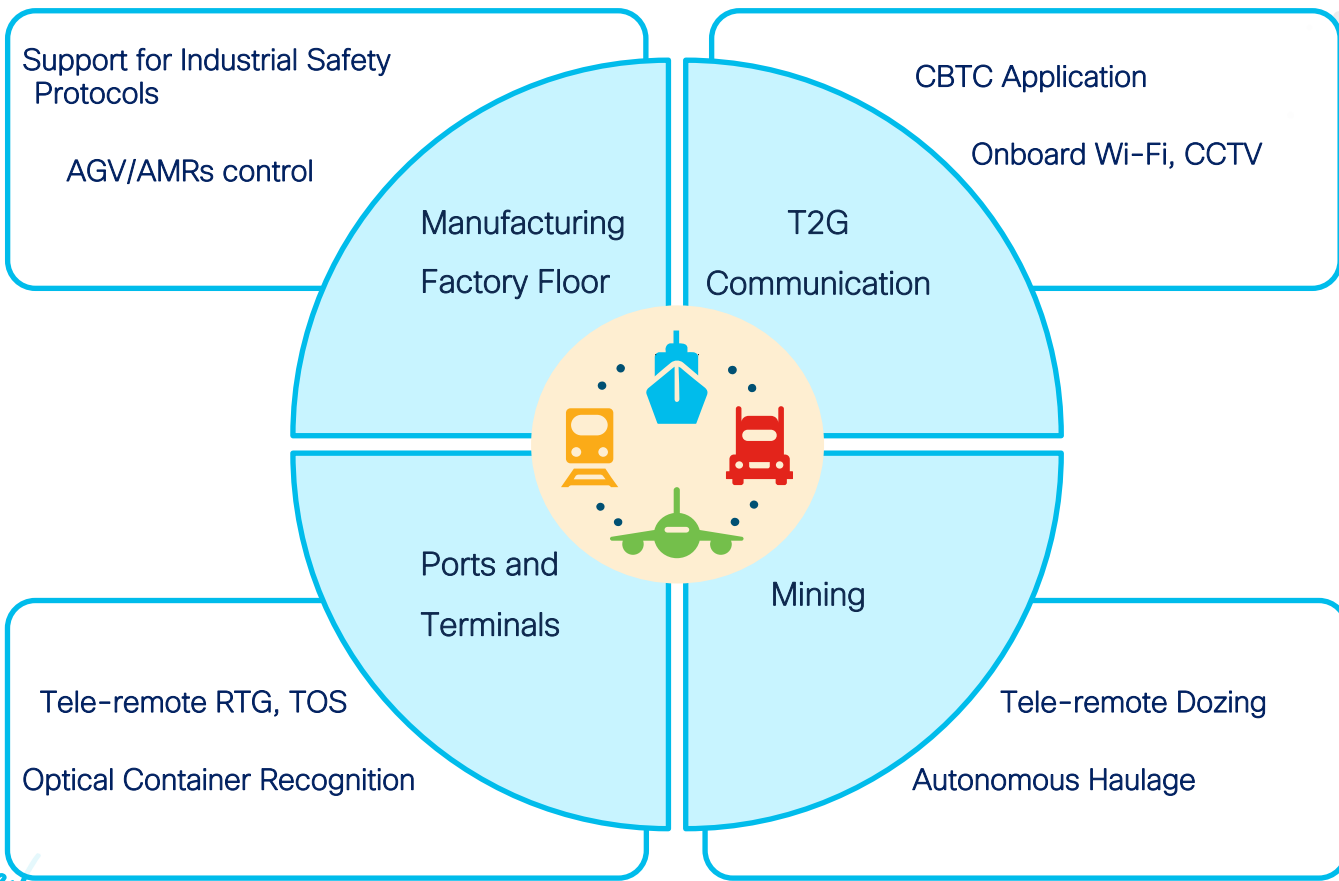




# Use Cases



# Benefits for multiple vertical markets



# Terminal automation and digitization

## Reliably & securely connect mission-critical assets

### Key use cases



#### Terminal Operating Systems

Software system control movement and storage of cargo in/out and around a port or terminal



#### Autonomous and Tele-Remote

A system that enables tele-remote or fully autonomous operation of cranes.



#### Autonomous Horizontal Transport

Autonomous solutions for horizontal transport (e.g. AGVs or Automated Straddle Carriers)



#### Optical Character Recognition (OCR)

A solution for asset identification, visibility of asset condition, and process automation.

### Requirements

- ✓ Ultra-low latency
- ✓ Fast handoffs
- ✓ High-throughput
- ✓ Superior reliability
- ✓ Security



# Malta Freeport Terminals

Improved productivity with low-latency wireless solution

## Challenge

- Needed to connect on-the-move assets for a growing container terminal
- Needed faster data speeds
- Required extremely low latency and zero packet loss over long distances

## Cisco Solution

- High throughput, low latency, fast handoff, highly redundant, and reliable wireless connectivity with Cisco Ultra-reliable Wireless Backhaul

## Outcomes

- Scalable connectivity that leverages existing networking equipment
- Achieved data speeds of 50 to 60 Mbps
- Low latency and zero packet loss over a 600- to 800-meter distance
- Increased network uptime from 75% to 99.99%

# Products and Upcoming Deliverables





# Cisco Catalyst IW9167 and IW9165 Series

## Catalyst IW9167EH

Reliable wireless connectivity for any application, anywhere



Heavy-duty, Tri-radio, MIMO 4X4 industrial Access Point running WiFi6 or Cisco URWB.

Running WiFi6 or Cisco URWB

NEW

## Catalyst IW9165E

Mobile wireless connectivity for the most demanding industrial assets



Compact wireless client enabling industrial vehicles to connect to ultra reliable wireless networks, even when on the move.

NEW

## Catalyst IW9165D

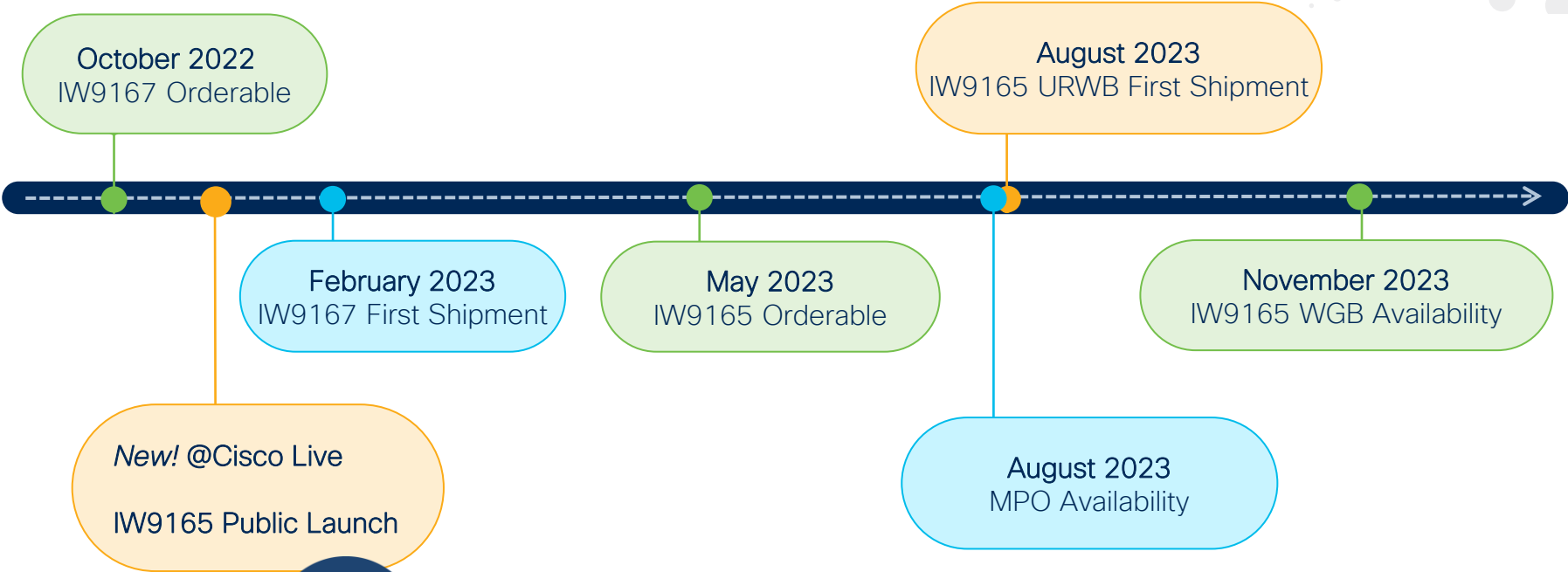
Wireless backhaul that's easy to deploy for connecting fixed and mobile assets



Heavy-duty access point to easily build your wireless backbone and extend your network to fixed and mobile assets.

Running Cisco URWB

# Upcoming deliverables



Come and visit WoS (Hall 5) !!



# Wrap up



# Takeaways



- Reliability is the key for Industrial Wireless automation
- WiFi6/6E improves reliability
- MPO is a game changer technology to support ultra-reliability
- Cisco IW products provide ultra-reliable wireless connectivity

# Call to Action



- Come to the Meet the Speaker!  
@Tuesday, Feb 7, from 3.40PM to 4.20PM
- Visit WoS to deep dive the solution and all the new products
- Make sure you don't lose BRKIOT-2601 "Deploying Indoor Wireless Mobility for Industry"  
@Wednesday, Feb 8, 8:45 AM - 10:15 AM

# Complete your Session Survey

- Please complete your session survey after each session. Your feedback is important.
- Complete a minimum of 4 session surveys and the Overall Conference survey (open from Thursday) to receive your Cisco Live t-shirt.
- All surveys can be taken in the Cisco Events Mobile App or by logging in to the Session Catalog and clicking the "Attendee Dashboard" at <https://www.ciscolive.com/emea/learn/sessions/session-catalog.html>



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Attend any of the related sessions at the DevNet, Capture the Flag, and Walk-in Labs zones.



Visit the On-Demand Library for more sessions at [ciscolive.com/on-demand](https://ciscolive.com/on-demand).



The bridge to possible

# Thank you

CISCO *Live!*

CISCO *Live!*

ALL IN